Standard:	General	Sub clause:	all	Sheet N°:	OSM/IN 267
Subject:	How to record and report Test	Key words:	Significant Digits	Meeting N°:	24 (2014)
	Measurements	words.		Item:	4.4.5

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Question:	How many significant digits have to be taken into account for the Test Measurements when a measure is closed to the limit?
Proposal:	Otherwise specified in the standard, the following guidance can be used for the determination and the recording of the relevant Significant Digits for a test measurement.
	All the Test Measurements have to be recorded with a least the same Precision ⁽¹⁾ as the Instrument Accuracy of Measuring Range, stated in the document CTL251E.
	When the number of the Significant Digits of Test Limit is ≥ 3, no rounding of Test Measurement or result is allowed.
	If the Precision of the Instrument Accuracy of Measuring Range is ≥ to Unit and the number of the Significant Digits of Test limit is < 3, the Min Precision of the Test Measurement shall be at least 10 x better.
	Rounding of Test Measurement or result is allowed, only when the Precision of the Instrument is > to Min Precision required by CTL251E and when the Test Measurement is closed to the Test Limit with the following condition:
	For a Maximum Test Limit : (Test Limit - Test Measurement –) ≤ 0,5 or (5 x Measurement Instrument Accuracy), if lower.
	For a Minimum Test Limit : (Test Limit Test - Measurement -) ≥ 0,5 or (5 x Measurement Instrument Accuracy), if lower
	Therefore, it would be recommended to record Test Measurement value with at least 3 Significant Digits, when is possible.

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		The following rounding method for numbers resulting from measurements or calculations performed on measured numbers can be used. When the digit next beyond the last digit to be retained is less than 5, the last digit retained is unchanged. When the digit next beyond the last digit to be retained is greater than 5, increase the last digit retained by 1. When the digit next beyond the last digit to be retained is 5, and there are no digits beyond this 5, or only zeroes, increase the last digit retained by 1 if it is odd, leave the digit unchanged if it is even. Increase the last digit retained by 1, if there are non-zero digits beyond this 5. In that case the relevant Significant Digits, after the rounding method, shall be recorded and only this value has to be reported in the TRF.			
Remark:	When the Test Measurement is out of the Instrument Accur Measuring Range, the Test Measurement shall be recorded reported in the TRF as follow: Test Measurement < Instrument Accuracy of Min Range Value Test Measurement > Instrument Accuracy of Max Range Value Test Measurement > Instrument > Instrument >			I be recorded and lin Range Value or	

Subject: How to record and report Test Measurements Key Significant words: Digits Meeting N°: 24 (2014) Item: 4.4.5	ţ	Standard:	General	Sub clause:	all	Sheet N°:	OSM/IN 267
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Measurements		Item:	4.4.5
Explanatory notes:	Data Recording - General: Correct recording of test capability of measuring in results of calculations recinvolving significant digits The results of measurem recorded with the number precision and accuracy of conclusions can be drawn Recording too many digits. Recording too few digits. The number of significan measurements and calculate precision and accuracy governing the testing and the precision. The actual position of the is to the right of the decimal point, it is more of words like "tens," "hundre".	nstruments. Correquires that rules for be followed. The send calculater of significant digit the result so that it digits used to result in round-out digits used to result in a digit interpretation of the result in a digit interpretation of the rightmost significant point, we state that position is to common to state	ect recording of or calculations should be gits that reflect the at correct presented. The presented of ections of educed to reflect specification of the results. Cant digit. If that digit is the position as so the left of the the precision using

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Linear dimensions measurements

Example 1:

Test Limit Max: 3 mm Significant Digit =1;

Measurement Accuracy Min: 0,1 mm Precision Min = 1 digit after the decimal (acc. CTL251E)

Therefore the min number of the Significant Digits of the result of measurement shall be 2, and no rounding result is allowed.

If possible, the number of the Significant Digits of the results of measurements should be 3, and rounding result will be allowed.

<u>Case 1</u>: (Test Limit -Test Measurement) > 5 x Measurement Accuracy (0,01)

Test Measurement: 2,94 mm 3 Significant Digits

Value to be Recorded: 2,94 mm 3 Significant Digits
Value to Reported in TRF: 2,94 mm 3 Significant Digits

Test Result: PASS

<u>Case 2</u>: (Test Limit -Test Measurement) ≤ 5 x Measurement Accuracy (0,01)

Test Measurement1: 3,05 mm 3 Significant Digits

Value to be Recorded: 3,05 mm 3 Significant Digits Rounding Value: 3,0 mm 2 Significant Digits Value to Reported in TRF: 3,0 mm 2 Significant Digits

Test Result: PASS

Test Measurement2: 3,06 mm 3 Significant Digits

Value to be Recorded: 3,06 mm 3 Significant Digits Rounding Value: 3,1 mm 2 Significant Digits Value to Reported in TRF: 3,1 mm 2 Significant Digits

Test Result: FAIL

If, the number of the Significant Digits of the results of measurements will be 2

Test Measurement3: 3,1 mm 2 Significant Digits

Value to be Recorded: 3,1 mm 2 Significant Digits Value to Reported in TRF: 3,1 mm 2 Significant Digits

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Example 2:

Test Limit Max: 100 mm Significant Digit =3;

0,5 % (0,5 mm) Precision Min = 1 digit after the decimal (acc. CTL251E) Measurement Accuracy Min:

As the number of the Significant Digits of the Test Limit is ≥ 3, no rounding result is allowed.

All the relevant Significant Digits of the result of measurement shall be recorded.

Test Measurement1: 94,7 mm 3 Significant Digits Value to be Recorded: 94,7 mm 3 Significant Digits Value to Reported in TRF: 3 Significant Digits 94,7 mm

Test Result: **PASS**

Test Measurement2: 100,0 mm 4 Significant Digits

Value to be Recorded: 100,0 mm 4 Significant Digits Value to Reported in TRF: 100,0 mm 4 Significant Digits Test Result: **PASS**

Test Measurement3: 100,1 mm 4 Significant Digits

Value to be Recorded: 100,1 mm 4 Significant Digits Value to Reported in TRF: 100,1 mm 4 Significant Digits

Test Result:

FAIL

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Temperature rise measurement:

Example 3:

Test Limit Max: 65 K Significant Digit =2; Measurement Accuracy Min: 2 K Precision is to Unit but

Min Precision shall be at least 1 digit after the decimal

Therefore the min number of the Significant Digits of the result of measurement shall be 2, no rounding result is allowed.

If possible, the number of the Significant Digits of the result of measurement should be 3, rounding result is allowed

<u>Case 1</u>: (Test Limit -Test Measurement) > 5 x Measurement Accuracy (0,1)

Test Measurement: 64,4 K 3 Significant Digits

Value to be Recorded: 64,4 K 3 Significant Digits Value to Reported in TRF: 64,4 K 3 Significant Digits

Test Result: PASS

<u>Case 2</u>: (Test Limit -Test Measurement) ≤ 5 x Measurement Accuracy (0,1)

Test Measurement1: 65,4 K 3 Significant Digits

Value to be Recorded: 65,4 K 3 Significant Digits Rounding Value: 65 K 2 Significant Digits Value to Reported in TRF: 65 K 2 Significant Digits

Test Result: PASS

Test Measurement2: 65,5 K 3 Significant Digits

Value to be Recorded: 65,5 K 3 Significant Digits Rounding Value: 66 K 2 Significant Digits Value to Reported in TRF: 66 K 2 Significant Digits

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Tripping Time measurement:

Example 4:

Test Limit Max: 40 ms Significant Digit =2; Measurement Accuracy Min: 5% (2 ms) Precision is to Units but

Precision Min shall be at least 1 digit after the decimal

Therefore the min number of the Significant Digits of the result of measurement shall be 2, no rounding result allowed.

If possible, the number of the Significant Digits of the results of measurements should be 3, rounding result allowed

<u>Case 1</u>: (Test Limit -Test Measurement) > 5 x Measurement Accuracy (0,1)

Test Limit Max: 40 ms 2 Significant Digits; Measurement Accuracy: 0,1 ms; 2 Significant Digits

Test Measurement: 39,4 ms 3 Significant Digits

Value to be Recorded: 39,4 ms 3 Significant Digits
Value to Reported in TRF: 39,4 ms 3 Significant Digits

Test Result: PASS

<u>Case 2</u>: (Test Limit -Test Measurement) ≤ 5 x Measurement Accuracy (0,1)

Test Measurement1:40,5 ms3 Significant DigitsValue to be Recorded:40,5 ms3 Significant DigitsRounding Value:40 ms2 Significant DigitsValue to Reported in TRF:40 ms2 Significant Digits

Test Result: PASS

Test Measurement2: 40,6 ms 3 Significant Digits

Value to be Recorded: 40,6 ms 3 Significant Digits Rounding Value: 41 ms 2 Significant Digits Value to Reported in TRF: 41 ms 2 Significant Digits

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Tripping Time measurement:

Example 5:

Test Limit Max: 300 ms Significant Digit =3; Measurement Accuracy Min: 10 ms Precision is to Tens but

Min Precision could be to Units

As the number of the Significant Digits of the Test Limit is ≥ 3, no rounding result is allowed.

All the relevant Significant Digits of the results of measurements shall be recorded.

Case 1: (Test Limit -Test Measurement) > 0,5

Test Measurement: 95 ms 2 Significant Digits

Value to be Recorded: 95 ms 2 Significant Digits Value to Reported in TRF: 95 ms 2 Significant Digits

Test Result: PASS

Test Measurement2: 301 ms 3 Significant Digits

Value to be Recorded: 301 ms 3 Significant Digits Value to Reported in TRF: 301 ms 3 Significant Digits

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Leakage current measurement:

Example 6:

Test Limit Max: 2 mA Significant Digit =1;

Measurement Accuracy Min: 3,5% (0,07 mA) Precision Min = 2 digits after the decimal (acc.

CTL251E)

Therefore the min number of the Significant Digits of the result of measurement shall be 3, and no rounding result is allowed.

<u>Case 1</u>: (Test Limit -Test Measurement) > 5 x Measurement Accuracy (0,01)

Test Measurement1: 1,74 mA 3 Significant Digits

Value to be Recorded: 1,74 mA 3 Significant Digits Value to Reported in TRF: 1,74 mA 3 Significant Digits

Test Result: PASS

<u>Case 2</u>: (Test Limit -Test Measurement) ≤ 5 x Measurement Accuracy (0,01)

Test Measurement1: 2,00 mA 3 Significant Digits

Value to be Recorded: 2,00 mA 3 Significant Digits Value to Reported in TRF: 2,00 mA 3 Significant Digits

Test Result: PASS

Test Measurement2: 2,01 mA 3 Significant Digits

Value to be Recorded: 2,01 mA 3 Significant Digits Value to Reported: 2,01 mA 3 Significant Digits